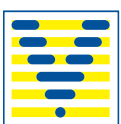


# Pre-Installation Fitting Inspection

- ✓ Ensure the panel is in the upright position  
**DO NOT LAY THE PANEL ON ITS SIDE OR FACE DOWN.\***
- ✓ On arrival, check all panels for any visible damage that may have occurred during delivery; any damage must be reported within three days of delivery or Lifetime Warranty will not be valid.
- ✓ Ensure the panel is the correct size as indicated on the delivery note.
- ✓ Always carry the unit in an upright position. Never attempt to operate the unit in any other position other than upright.\*
- ✓ Check to see if any damages or non-acceptable imperfections are on the panel.
- ✓ Ensure the handle mechanism is functioning correctly. Test by standing the panel in the upright position (handle at the bottom) and operate handle mechanism.  
**DO NOT install if handle mechanism is not functioning properly;** if there are any imperfections, please contact us immediately.

**WARNING:**  
**If panel is installed prior to Pre-Installation Fitting Inspection,  
Lifetime Warranty will be null and void.**

\*May void Lifetime Warranty.



**ISTA**<sup>MATIC</sup>  
VISION PANELS

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# Installation - Standard Bead

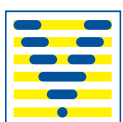
## Openings/Frames Checklist

- ✓ For the majority of standard bead profiles, we recommend the aperture to be 3mm overall larger than the panel (for example, for a 404mm x 404mm vision panel an aperture of 407mm x 407mm is needed) as it should NOT be a tight fit. For all other frames, this is dependent on the frame that is supplied.
- ✓ Ensure the opening is squared.
- ✓ VISTAMATIC® recommends a 15mm edge cover, as a minimum, to cover all spacers and sealants, on all products.
- ✓ On standard vision panels the bottom of the handle is 25mm from the bottom of the panel.

## Installation Instructions

1. For Standard Beads, fix one side of the opening. This can be achieved by screwing/ nailing whichever is suitable for the project. Fit intumescent material, if required, for fire-rated door or any other glazing tape you see fit (our products do not require tape).
2. Place the panel into the opening, if required, use packing wedges to make sure that the panel is sitting square in the opening.
3. Fix the hardwood fixing beads to the reverse side of the opening as described in Part 1. Fix the fixing beads top and bottom, first, and check that the VISTAMATIC® Vision Panel is functioning correctly and the fixing beads are not too tight.

It is VERY IMPORTANT that you DO NOT pinch the panel, as this will stop the VISTAMATIC® Vision Panel from functioning and will void the warranty. When you are sure that all is correct, fit the side fixing beads the same way.



# Care & Cleaning Guidelines

## DO's

- ✓ Clean with non-abrasive glass cleaners, mild soaps or detergents diluted with water to clean the glass.
- ✓ Clean using a soft cloth or synthetic window leather.
- ✓ Use a squeegee or soft cloth for drying glass.

## DO NOT's

- ✗ Do not use brushes or cleaning tools with sharp edges anywhere on the Vision Panel(s).
- ✗ Do not lay on side or face down, always keep in upright position.

